

# HEADLINING PV, DUETT & AMAZON

## *Instructions and Advice*

This is only a general understanding of how to assemble a headliner, in this case a PV with a vinyl headliner. Works in the same way for Amazon (122), Duett (210).

### **Preparation:**

At least one week before mounting the headliner you should unpack and unfold the headliner and place it in a spot with room temperature. Many other cars & brands with a "hanging" headliner it is recommended to be placed in the sun for a while to get rid of wrinkles and other material "prints" which has arisen during storage. This will also help the material to become softer when mounting. This preparation method can be applied to almost all vinyl headliners.

The mounting should be done in a temperate place to simplify the process. For help it could be good to have a heat gun or a small heating fan. Just beware of the overheating danger. If the windows and the seats are disassembled the replacing of the headliner will be easier.

### **Tools & Accessories**

#### **Tools:**

Spatula approximately 2cm wide  
Spatula approximately 4,5 cm wide  
Tongs  
Hammer (a small one)  
Scissors  
Hair dryer / heat gun (use carefully!)

#### **Accessories:**

Nails approximately 70 pcs (12mm)  
Possibly cloth/vinyl glue

### **Lets go!**

1. Take down the old headliner, number the roof bows. Save the two clips in the rear window.
2. See to that all the "shark teeth" are correct and that they "bite" so you can use them again. Otherwise adjust them.
3. See if the door windlace needs to be replaced.
4. Put the roof bows in the cloth channels "according to your numbers". Hang up the headlining in the car. Put some cloth at the hold of the bows to avoid noise when you're driving.
5. Center the headliner, start assembling from the middle of the rear window: fold the black plastic list and press it in to the metal channel. You have to fold it for a while so that it fits and it can't be seen. Work towards the sides. Make some cuts in black list at the corner of the rear window, at both sides. Just small cuts (NOT IN THE SEAM) to make it easier to fold it around the corner. Assemble the clips directly after the seam at the side in the corner, press it into the channel. Continue at the sides off the rear window. Make the same cuts at the lower corners as you did on the upper. (Do not nail the sides): (see your old headliner).
6. Stretch towards the front window, fix the headliner lightly in the front. Continue to stretch it until the elasticity is good alongside. (Assembling the headliner in room temperature is recommended so that you can fully use the stretch in the vinyl). You can use a heat gun **carefully**.
7. Now stretch it towards the side windows, center the headliner, don't fix. You will have to simulate the fixing by holding the headliner against the "shark teeth rail". All this things to trim (open) the channel to roof bow to make a nice stretch.



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8. Start in the middle of the b-pillar, work with both sides concurrently approximately 5-30 cm at the time. Work forwards and backwards in the car. Wait with the front line so that this does not stretch too hard, when assembling the sunvisor. At the rear part of the rear sidewindow you have to slit a bit in the rounding to make it easier to fix it to the "sharkteeth". Attention you have to consider the "nailing" when fixing at the window. You can also need a little help from the heat gun here.

9. Nail the sides so that you get a good stretch, use the heat gun if necessary. Fit the sunvisors and the light. Fix the rest of the front of the headliner. If there are wrinkles use the heat gun carefully to smooth them out.

**Good luck assembling your new headliner!**

